

Supporting info

Electrophilic Bromination in Flow: a Safe and Sustainable Alternative to the Use of Molecular Bromine in Batch: Supporting Info

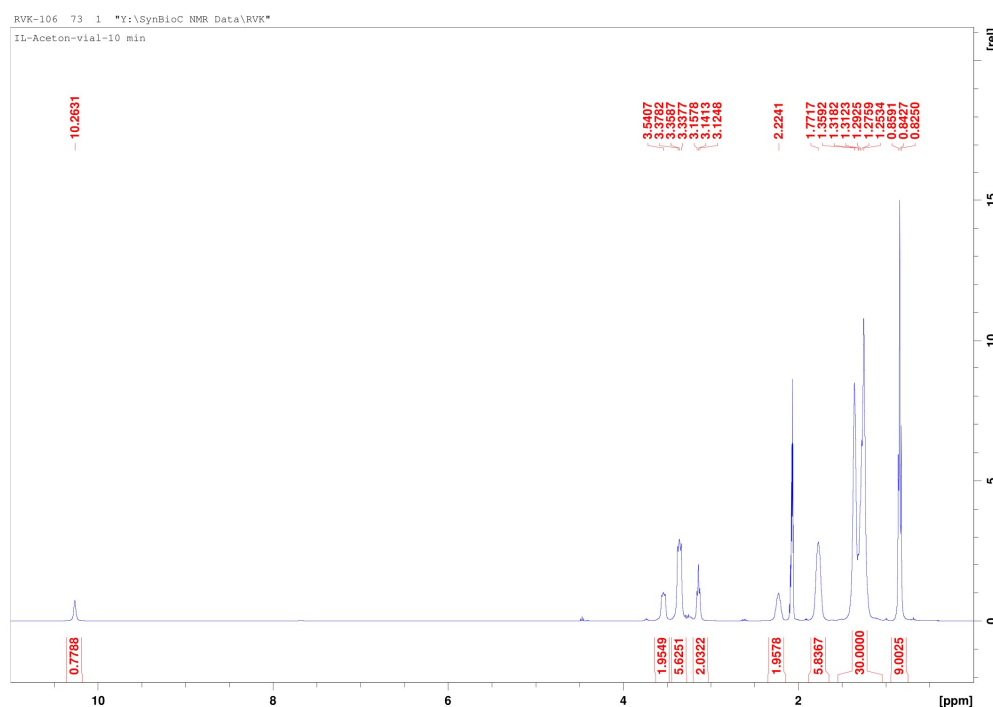
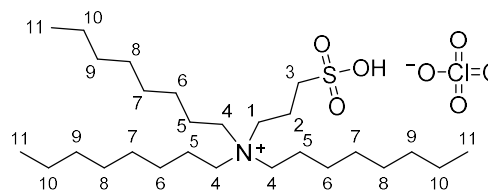
Reinout Van Kerrebroeck ¹, Pieter Naert ¹, Thomas S.A. Heugebaert ¹, Matthias D'hooghe ¹ and Christian V. Stevens ^{1,*}

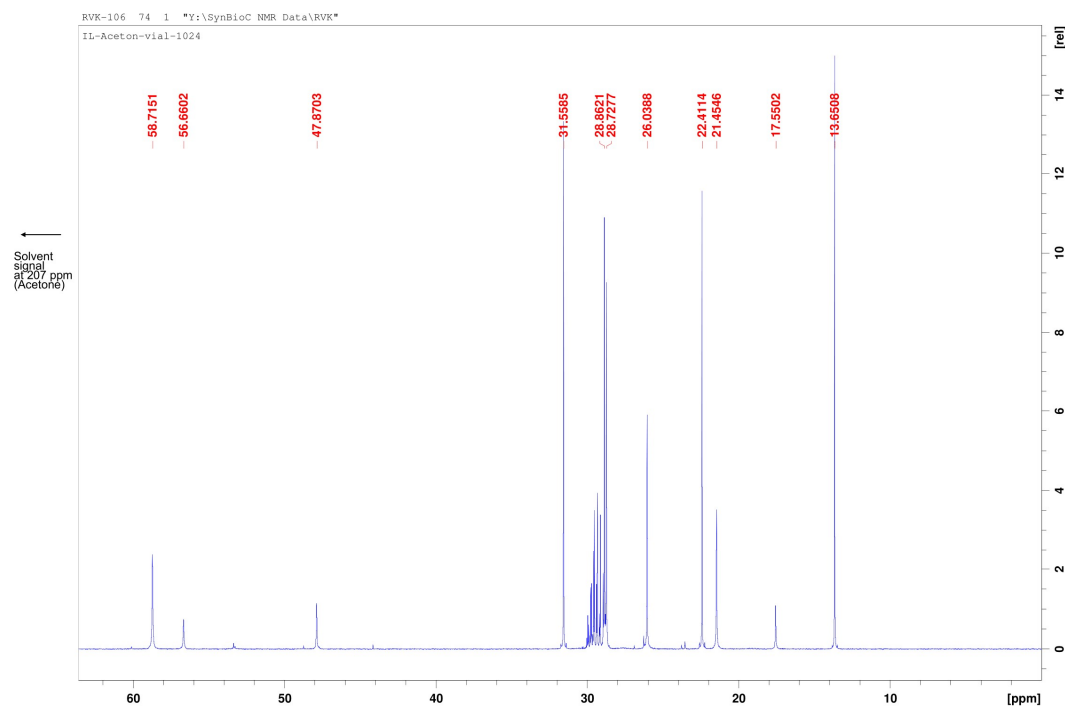
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1. Trioctyl-(3-sulfopropyl)ammonium perchlorate 4

¹H NMR (400 MHz, acetone-d₆): δ=0.84 (t, J=7Hz, 9H; C¹¹H₃), 1.25-1.35 (m, 30H; C⁶⁻¹⁰H₂), 1.77 (br. s, 6H, C⁵H₂), 2.22 (br. s, 2H, C²H₂), 3.14 (t, J=7Hz, 2H; C³H₂), 3.58 (br. t, J=8Hz, 6H; C⁴H₂), 3.35 (m, 2H; C¹H₂), 10.26 (br. s, D₂O-exch. SO₃H); ¹³C NMR (100 MHz, acetone-d₆), 13.7 (C¹¹), 17.6 (C²), 21.5 (C⁵), 22.4 (C¹⁰), 26.0 (C⁶), 28.7 (C⁷), 28.9 (C⁸), 31.6 (C⁹), 47.9 (C³), 56.7 (C¹), 58.7 (C⁴).

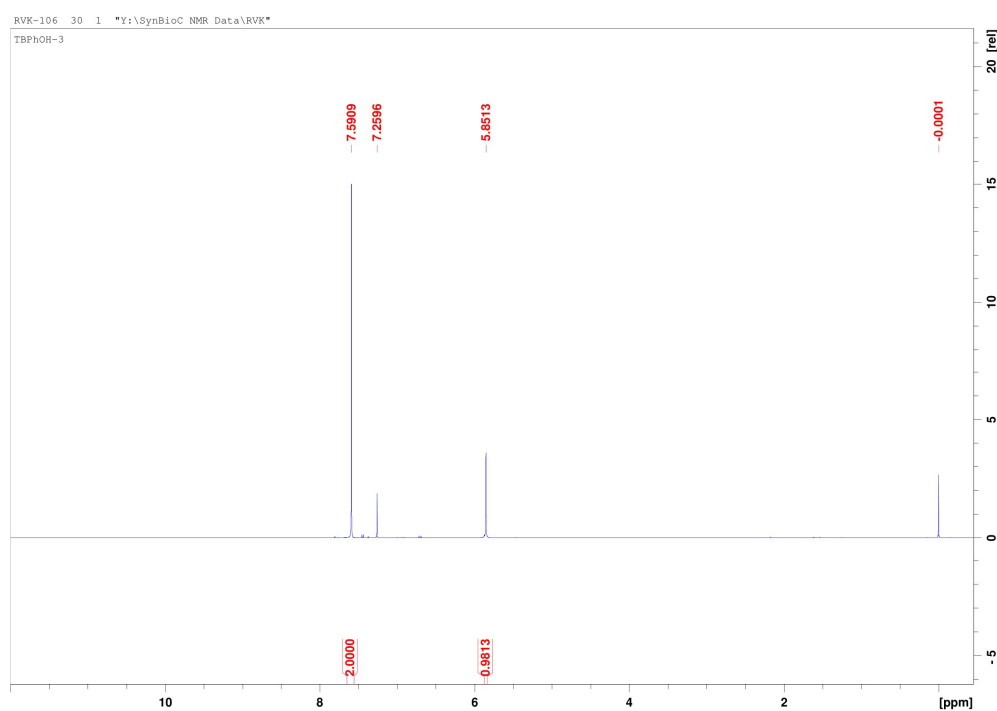




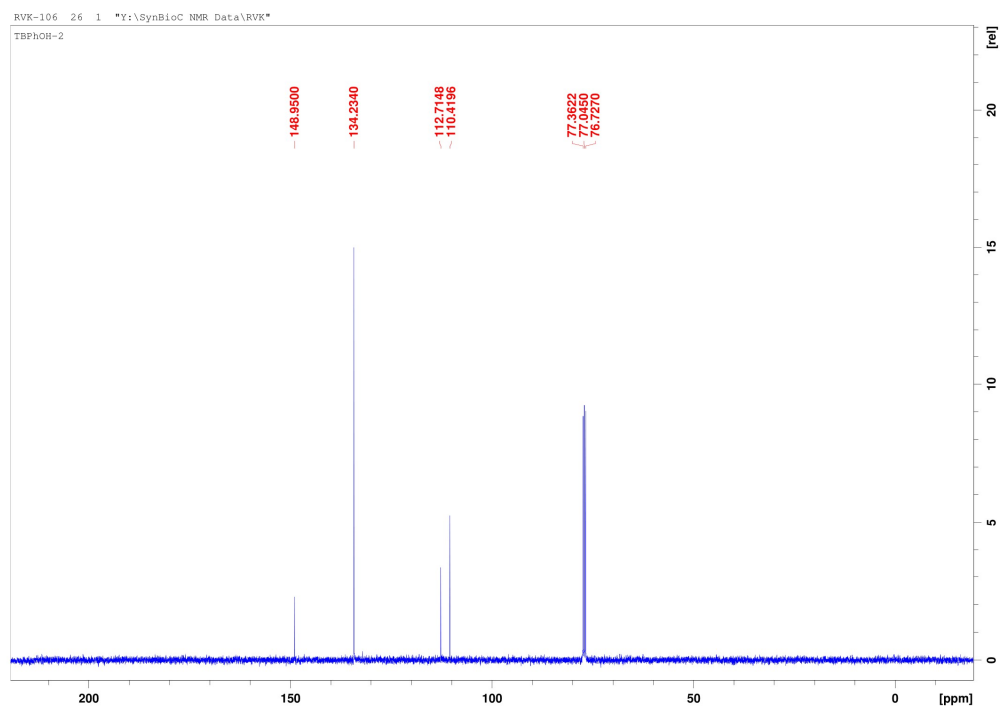
20

21 2,4,6-Tribromophenol

22 2,4,6-Tribromophenol: ^1H NMR (400 MHz, CDCl_3): $\delta=5.85$ (s, 1H, OH), 7.59 (s, 2H, $\text{C}^{3,5}\text{H}$), ^{13}C
 23 NMR (100 MHz, CDCl_3): $\delta=110$ ($\text{C}^{2,6}\text{Br}$), 112 (C^4Br), 134 ($\text{C}^{3,5}\text{H}$), 149 (C^1OH). This is in accordance with
 24 the online available spectra [1].



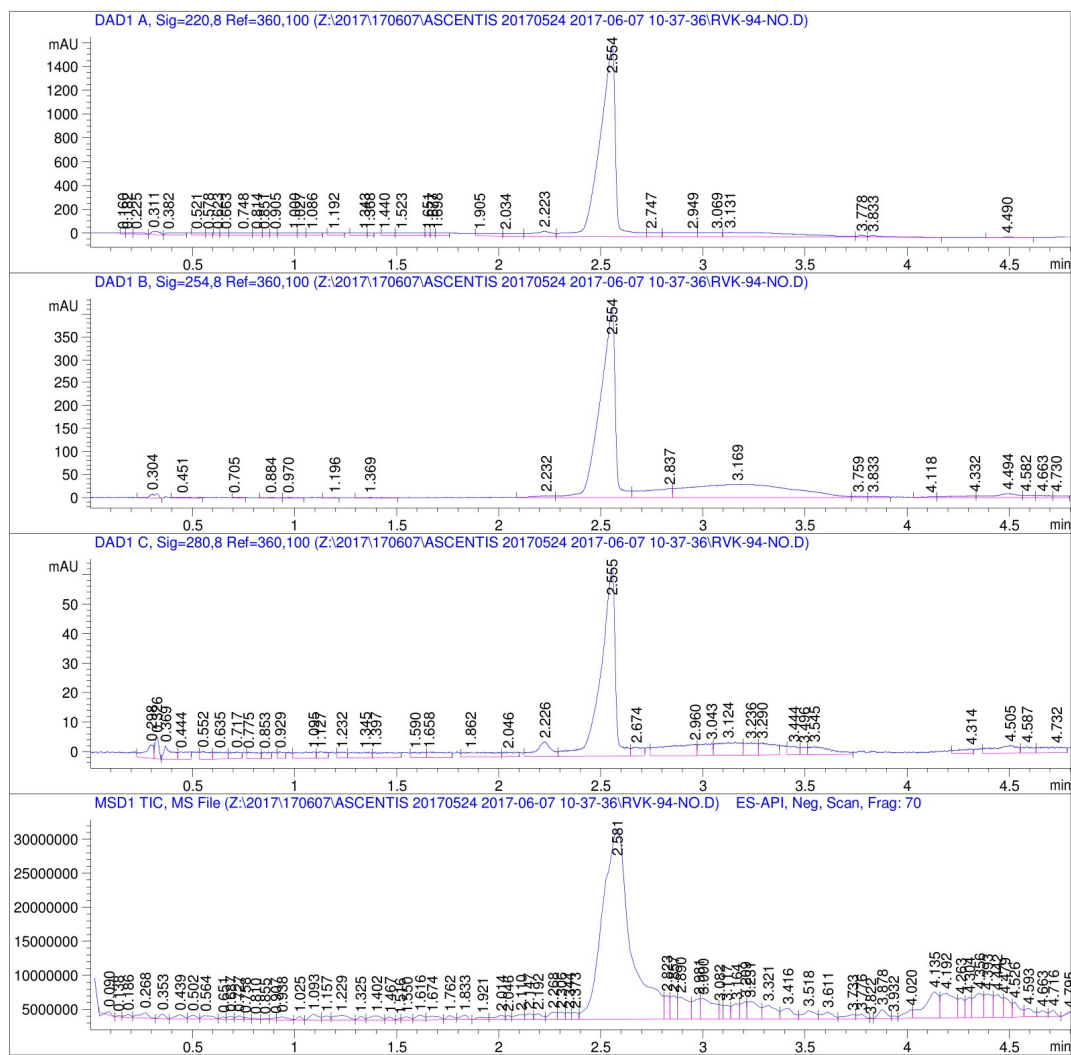
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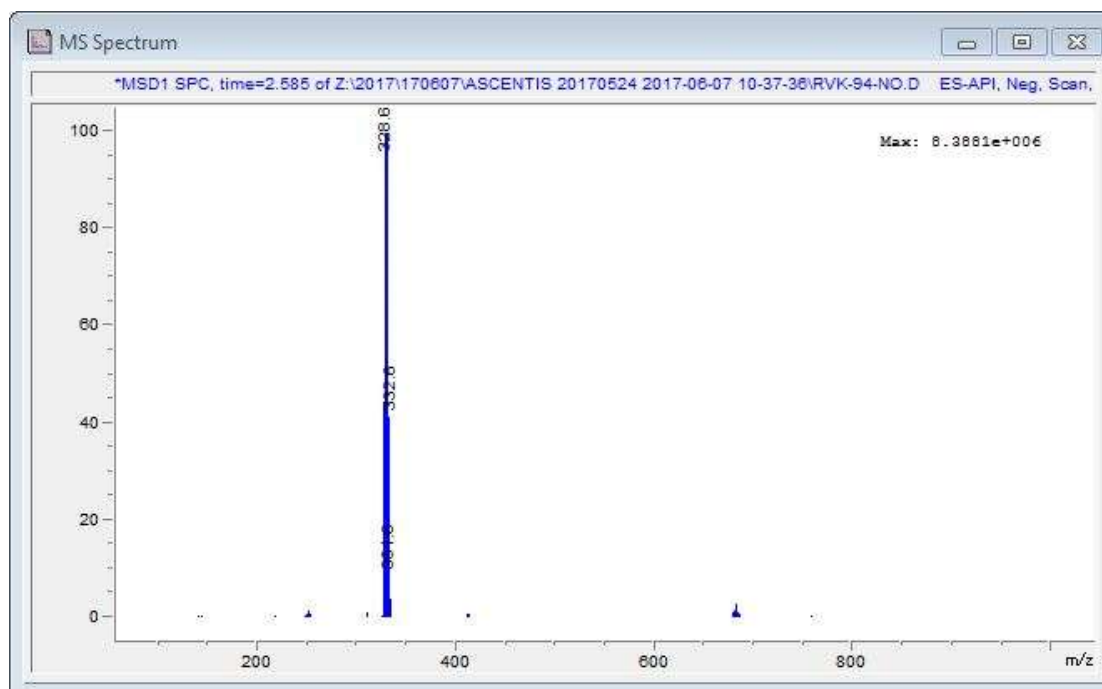


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Method Info     : Ascentis column method for Synthesis samples
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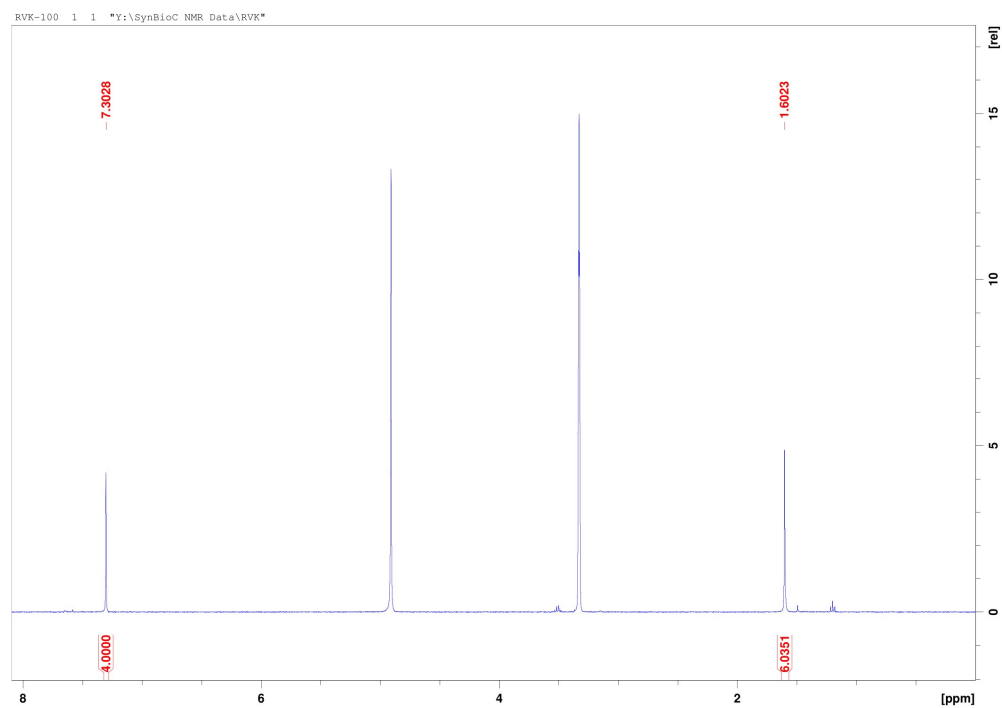




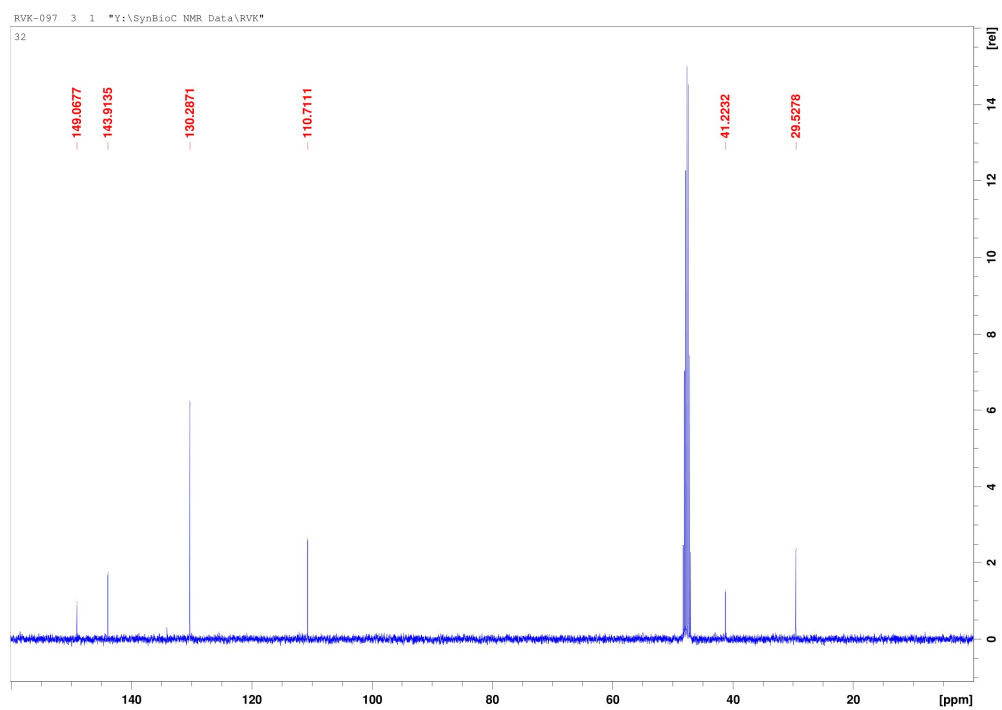
28

29 3. 2,2',6,6'-Tetrabromobisphenol A

30 2,2',6,6'-Tetrabromobisphenol A: ^1H NMR (400 MHz, MeOD-d_4): $\delta=1.61$ (s, 6H; CH_3), 4.91 (s,
 31 D_2O -exch., OH), 7.30 (s, 4H, CH); ^{13}C NMR (100 MHz, MeOD-d_4): $\delta=30$ (CH_3)₂, 41 (C_{quat}), 111 (CBr)₄,
 32 130 (CH)₄, 144 (CC)₂, 149 (CO)₂ This is in accordance with the online available spectra [2].



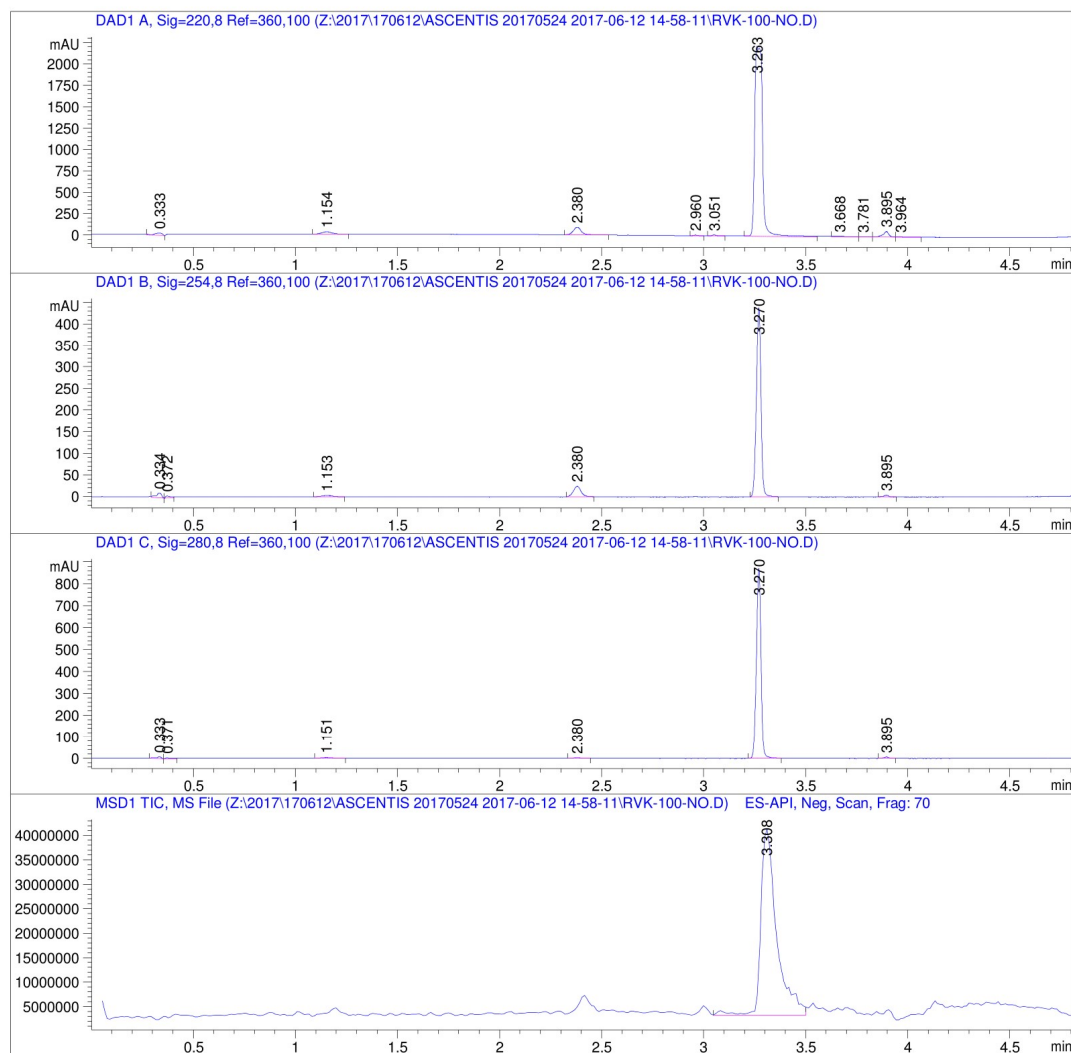
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34

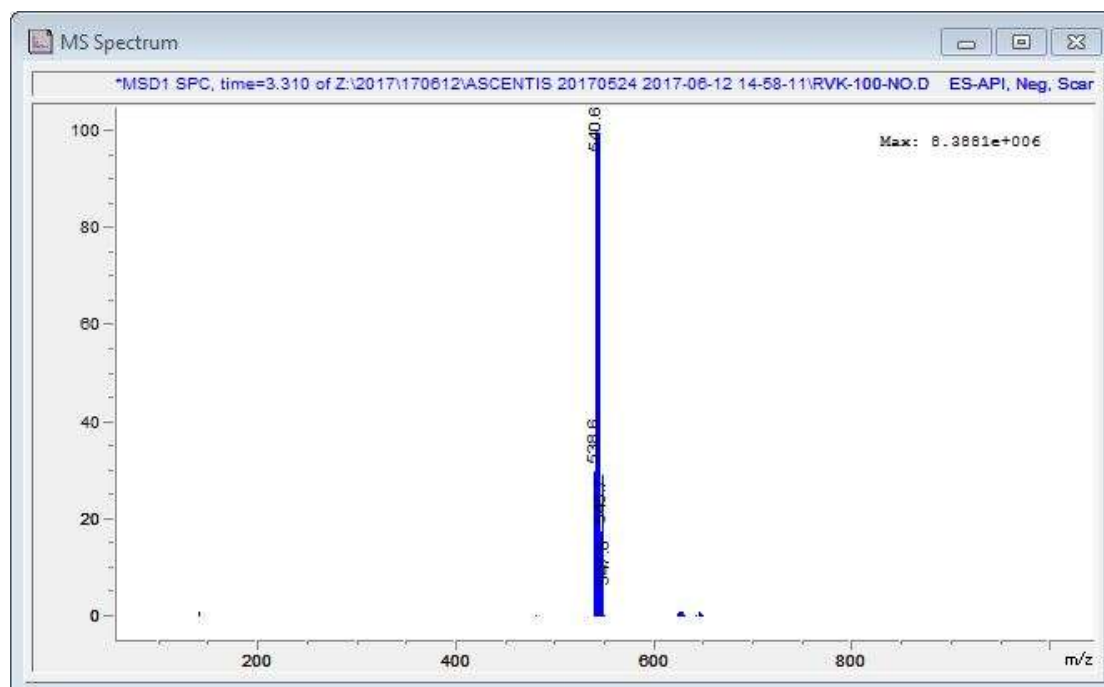
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Instrument 1 29/05/2019 17:47:41

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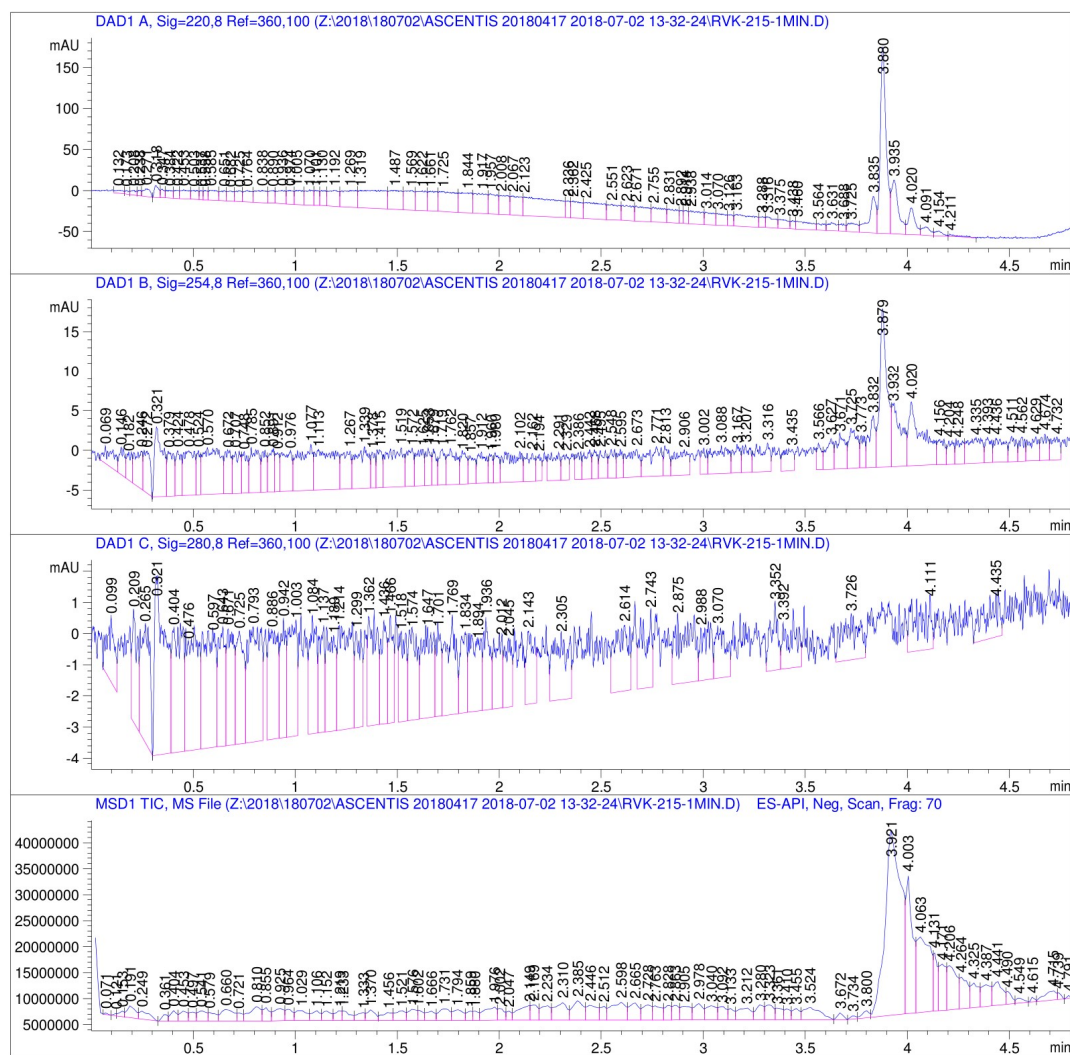
37 4. 1,2,5,6,9,10-Hexabromocyclododecane

38 Due to the multitude of chiral positions this product could not be analysed with NMR. Since the
39 industrial application of hexabromocyclododecane, being an additive flame retardant, relies solely
40 on the amount of bromine present and not on the enantiomeric or diastereomeric structure, checking
41 the mass on LC-MS to detect possible underbromination, producing the unsaturated tetrabrominated
42 product, or overbromination, producing the hepta- or octabrominated product was deemed
43 sufficient. It can be seen on the LC-MS that there are multiple diastereomers, but no products with a
44 different mass.

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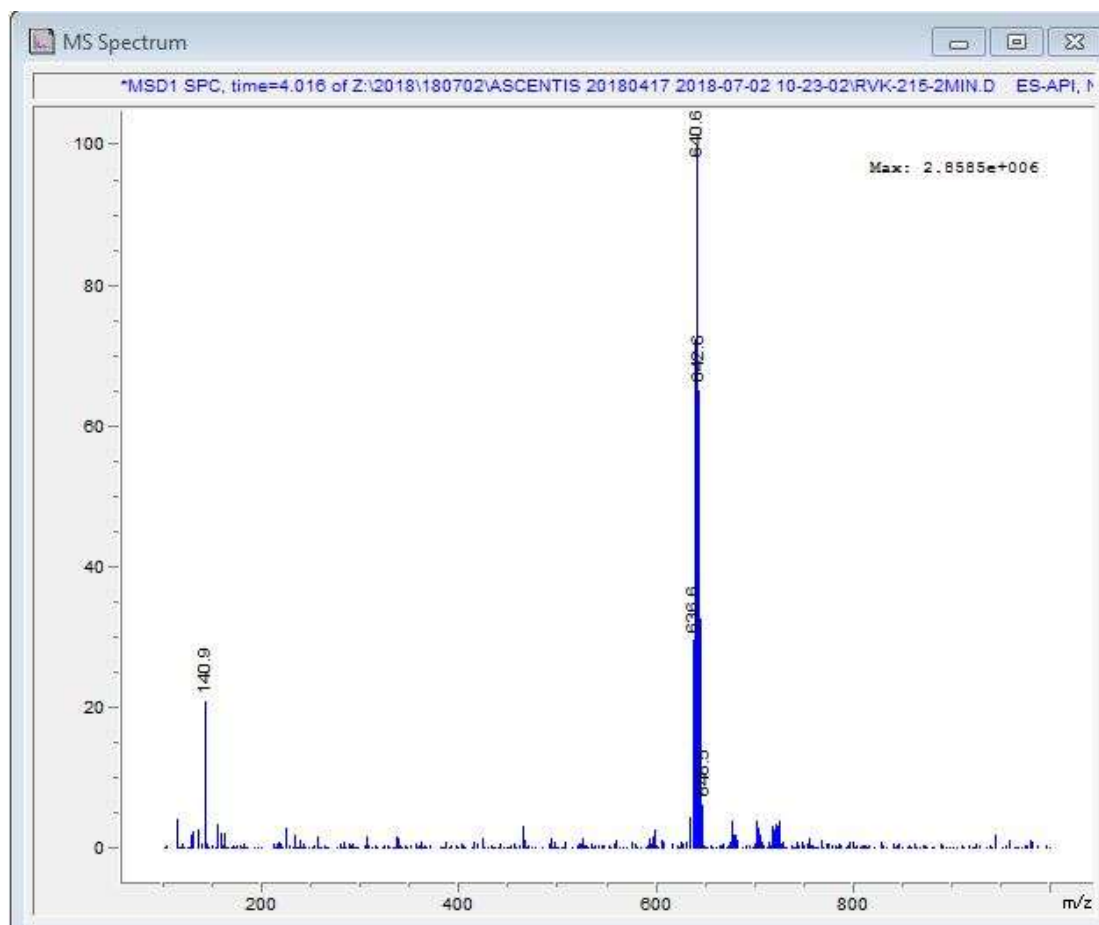


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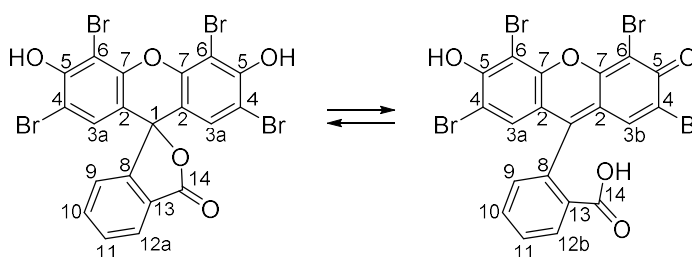
45
46

The MS-spectrum at 3.921 minutes is given below:

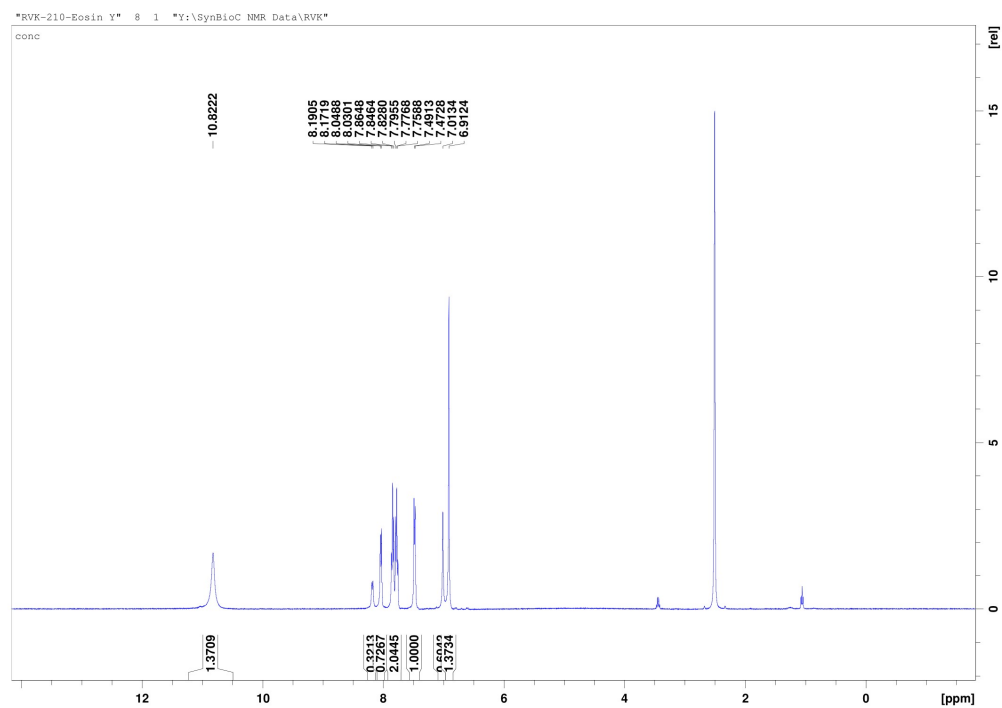


5. Eosin Y

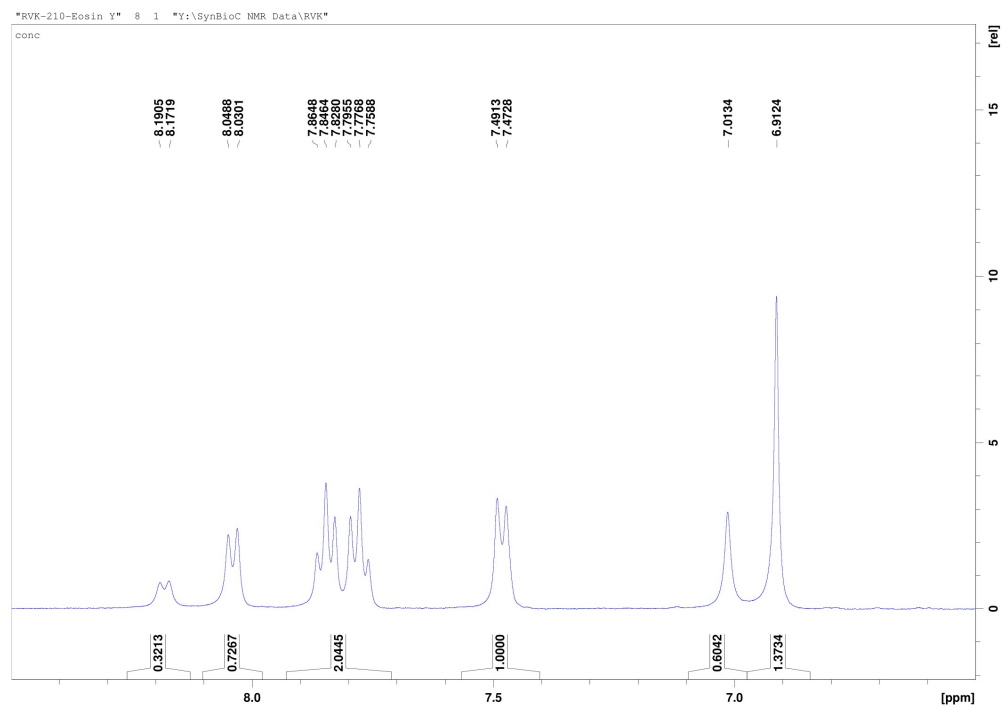
The ^1H -NMR spectrum of eosin Y is difficult to interpret, because it appears as two tautomeric forms. The difference between these two can be seen in the 3 position, and the partial disappearance of the C^5OH -proton, and a slight shift of the 12a-b position. The ratio between the two tautomers is approximately 7/3. This ratio is not fixed, and the equilibrium can be shifted by addition of D_2O . The effects of this tautomerism are too small to notice in the ^{13}C -NMR spectrum.



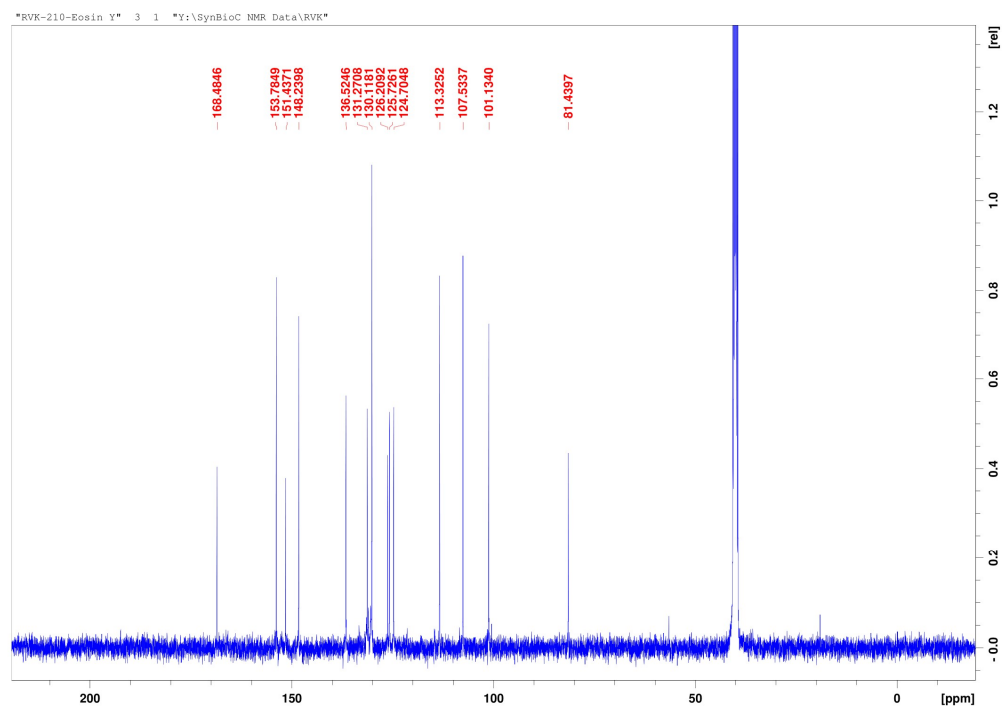
Eosin Y: ^1H NMR (400 MHz, DMSO-d_6): δ =6.91 (s, 1.4H, C^{3a}H), 7.11 (s, 0.6H, C^{3b}H), 7.48 (d, J =7Hz, 1H, C^9H), 7.77 (t, J =7Hz, 1H, C^{11}H), 7.84 (t, J =7Hz, 1H, C^{10}H), 8.03 (d, J =7Hz, 0.7H, C^{12a}H), 8.18 (d, J =7Hz, 0.3H, C^{12b}H), 10.82 (br. s, 1.6H, C^5OH); ^{13}C NMR (100 MHz, DMSO-d_6): δ =81 (C^1), 101 (C^4), 108 (C^6), 113 (C^2), 124.7 (C^9), 125.7 (C^{12}), 126.2 (C^{11}), 130 (C^3), 131 (C^{13}), 137 (C^{10}), 148 (C^5), 151 (C^8), 154 (C^7), 168 (C^{14}). This is in accordance with the online available spectra [4].



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70



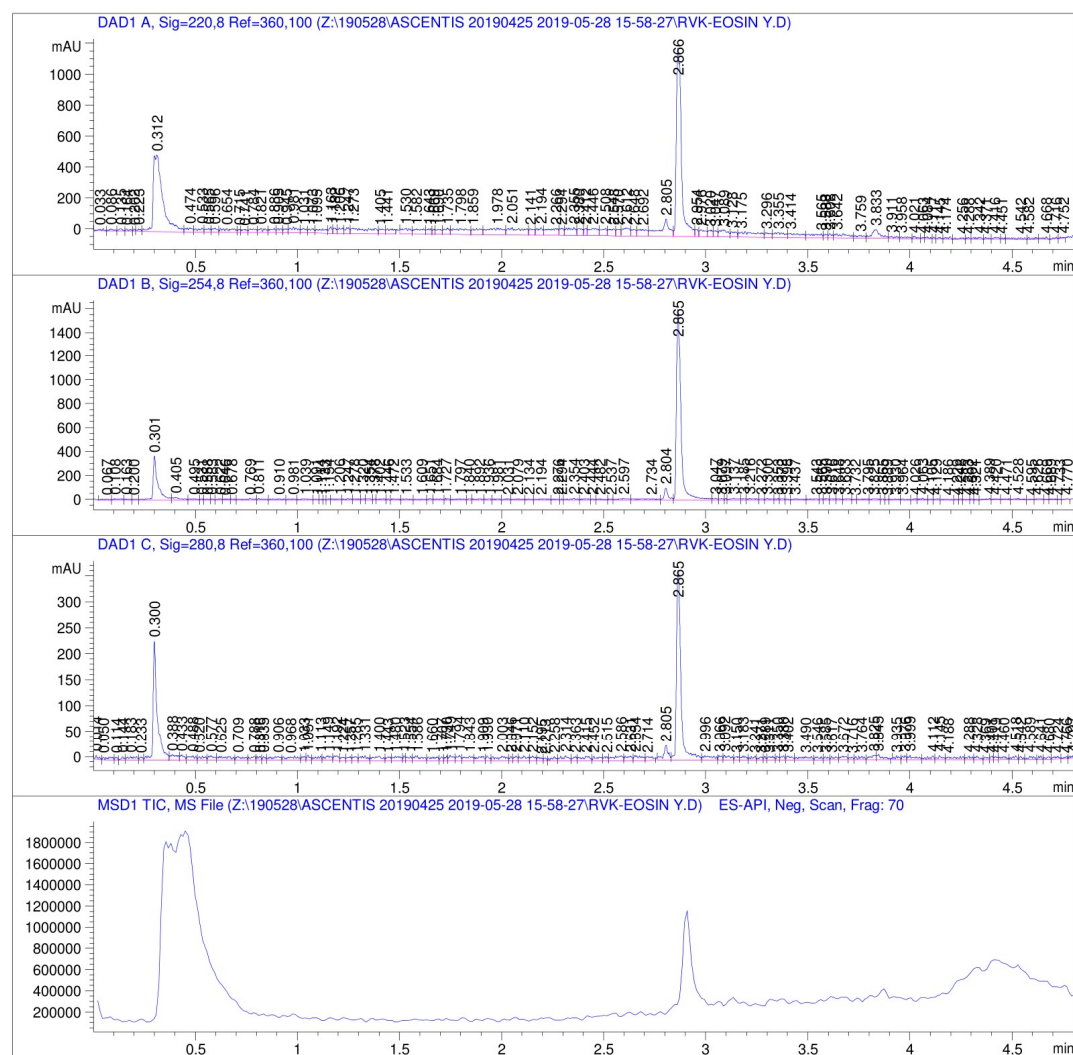
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Sample Name: RVK-Eosin Y

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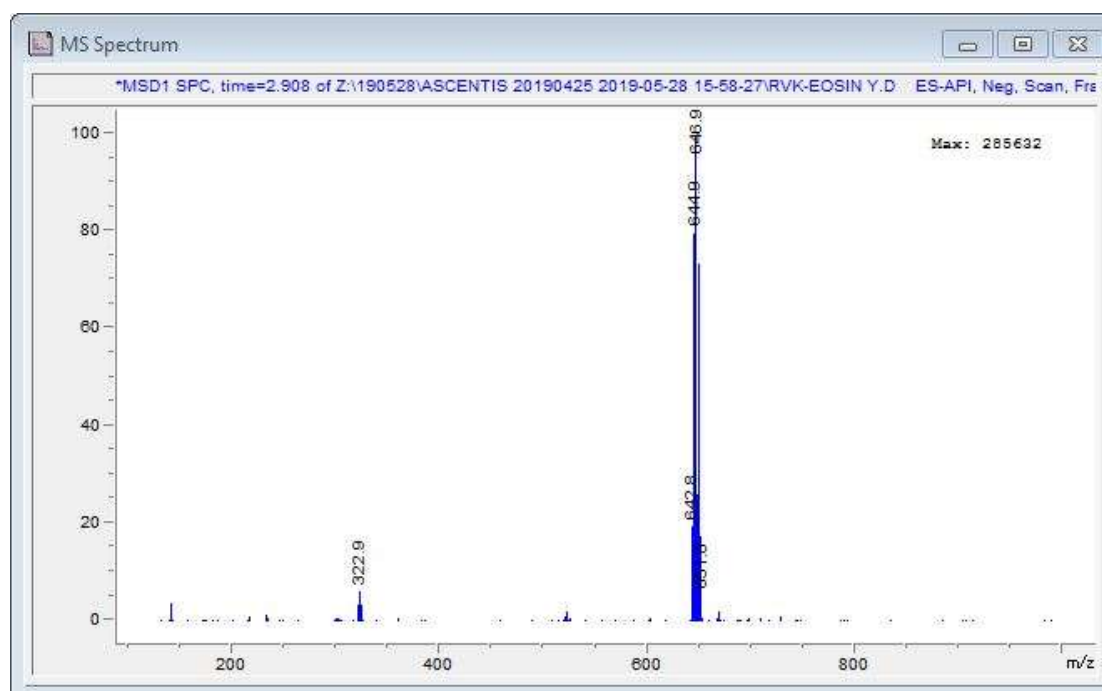
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Instrument 1 29/05/2019 17:43:48

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References

1. Sigma Aldrich spectral database 2,4,6-Tribromophenol. Merck
<https://www.sigmaaldrich.com/spectra/fnmr/FNMR001079.PDF>
2. Sigma Aldrich spectral database 2,2',6,6'-Tetrabromobisphenol A Merck
<https://www.sigmaaldrich.com/spectra/fnmr/FNMR006985.PDF>
3. SDBS Bromothymol Blue. National Institute of Advanced Industrial Science and Technology (AIST)
<https://sdb.sdb.aist.go.jp/sdb/cgi-bin/landingpage?sdbno=1762>
4. SDBS 2',4',5',7'-Tetrabromofluorescein. National Institute of Advanced Industrial Science and Technology (AIST) <https://sdb.sdb.aist.go.jp/sdb/cgi-bin/landingpage?sdbno=7510>



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